

Breakout Session No. 2 Testing and Treatments











Testing

If good mix design, pavement design, and construction practices are followed, is a moisture sensitivity test required?













Testing

- Current Practices
 - AASHTO T 283-02
 - Hamburg Wheel Tracking Device
 - Loose Mix











Assumptions

- Well designed / produced mix
- Considering short term initially
- Test that can be used for design and production control











AASHTO T 283-02

- Issues to address
 - Consolidate successful modifications
 - Reproducibility/Repeatability crucial to insure success (Colorado experience)
 - Specimen preparation
 - compaction method
 - degree of saturation











AASHTO T 283-02

- More Issues to address
 - Air voids determination
 - Calibrate for local conditions
 - Disadvantage: no repeated load
 - Porosity / permeability
 - Standardization of training / certification











Hamburg Wheel Tracking Device

- Benefit: includes repeated loading
- Can identify stripping failure by transport of fines from mix into water











Hamburg Wheel Tracking Device

- Issues to address
 - Test conditions appropriate to environmental and mix characteristics
 - Sample preparation and compaction
 - Equipment improvements (where rut measured)











Hamburg Wheel Tracking Device

- More Issues to address
 - No standard procedure
 - No precision / bias
 - Repeatability / reproducibility











Loose Mix

- Consider for screening test (qualitative)
- Potential tests
 - Static boiling
 - Rolling bottle
 - Ultrasonic











Gaps

- Criteria / protocols for local calibration
 - Data collection that relates to field performance
 - Test correlation with failure mode
 - Define field performance with respect to moisture sensitivity











Research Needs

- Fundamental property tests
- Long-term aging
- Rapid QC test
- Completion of ECS research
 - Dynamic modulus / fundamental properties (AASHTO 200X)
 - Traffic impacts on pore pressures
 - pH of water













- Best Practices
 - Account for additives in mix design
 - Perform mix design with all additives
 - Application of lime: dry on damp
 - Coated aggregates
 - Acceptance based on production data
 - Method specification











- Best Practices
 - Certification of correct product / product quality / amount used
 - Test binder with additives to ensure they meet specifications











- Gaps
 - Verify quantity of additive in mix
 - Lime test method
 - Field performance of various additives over time
 - Compatibility of additives with bitumen, polymers, etc
 - Positive
 - Negative











- Research Needs
 - Field test to determine uniform distribution of additive in mix
 - Field performance of additives over time
 - Aggregate stockpile aging
 - Lime in bitumen
 - Diminished properties over time?







